

WHAT IS CLAIMED IS:

1. A hydrocarbon synthesis process comprising:

- (a) forming a synthesis gas by reacting a combustible carbonaceous material and a tail-gas with 1) steam and/or water and 2) oxygen or air or enriched air at an elevated temperature in a gasification reactor;
- (b) contacting the said synthesis gas with a hydrocarbon synthesis catalyst to form liquid hydrocarbons and the tail-gas in hydrocarbon synthesis reactor;
- (c) separating the resulting tail-gas and the liquid hydrocarbons; and
- (d) recycling the tail-gas back the reactor.

2. The process of claim 1 comprising the additional step of removing carbon dioxide from a fraction of the tail-gas and mixing the carbon dioxide-free tail-gas fraction with the synthesis gas prior to contacting the synthesis gas with the hydrocarbon synthesis catalyst.

3. The process of claim 1 comprising the additional step of combusting a fraction of the tail-gas and generating power from said combusted fraction.

4. The process of claim 3 comprising the additional step of removing carbon dioxide from a second fraction of the tail-gas and mixing the carbon dioxide-free tail-gas second fraction with the synthesis gas prior to contacting the synthesis gas with the hydrocarbon synthesis catalyst.

5. A method for consuming a tail-gas produced by reacting a synthesis gas with a hydrocarbon synthesis catalyst comprising reacting the tail-gas and a combustible carbonaceous material with steam and oxygen at an elevated temperature to form the synthesis gas.

- 1 6. The method of claim 5 comprising the additional step of removing carbon dioxide
2 from a fraction of the tail-gas and mixing the carbon dioxide-free tail-gas fraction
3 with the synthesis gas prior to reacting the synthesis gas with the hydrocarbon
4 synthesis catalyst.
- 5 7. The method of claim 5 comprising the additional step of combusting a fraction of
6 the tail-gas and generating power from said combusted fraction.
- 7 8. The method of claim 7 comprising the additional step of removing carbon dioxide
8 from a second fraction of the tail-gas and mixing the carbon dioxide-free tail-gas
9 second fraction with the synthesis gas prior to reacting the synthesis gas with the
10 hydrocarbon synthesis catalyst.